
WIBTRAC

(Walk in Bath Trading Company)

Walk-In-Bath Installation Guide



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GENERAL INFORMATION

SAVE THIS MANUAL: RETAIN FOR YOUR FUTURE USE

Read these instructions completely before installing the product. If you have any questions e.mail : sales@wibtrac.co.uk

You must follow all instruction in this manual:

Failure to do so will result in your assumption of liability that may occur.

Failure to comply with all instructions can result in product and personal injury.

RESPONSIBILITY OF THE INSTALLER

The installer must inspect and water test the product prior to installation to ensure the unit is free of defect or damage. In the event of a problem, the unit must not be installed. If the crate or product has been damaged please mail immediately: sales@wibtrac.co.uk

This product is designed to be installed by a licensed tradesperson. Licensed plumbers and electricians should be employed to insure a proper installation. Installers are to assume all liability for the correct installation procedures.

Only accessories authorized by the manufacturer should be used with this product.

SAFETY INSTRUCTIONS

IMPORTANT SAFETY INSTRUCTIONS

Warning!

1. When using this product, basic precautions should always be followed. Read and follow all the instructions appertaining to risk of fire, electric shock, or injury to persons.
2. Use this unit only for its intended purposes or as described in this manual. Use only attachments recommended by the manufacturer.
3. There is a risk of hyperthermia and possible drowning: Water temperature in excess of 100°F(38°) may be injurious to your health. Check and adjust the temperature before use.

READ AND FOLLOW ALL THE INSTRUCTIONS

1. **Danger:** To reduce the risk of injury, do not permit children or persons with infirmities to use this product unless they are closely supervised at all times.
2. To avoid injury, exercise care when entering or exiting the bath.
3. Never drop or insert any objects into any openings.
4. **Warning:** Risk of electrical shock. Connect only to a separate circuit protected by a ground fault circuit interrupter (GFCI).
5. **Warning:** Risk of electric shock, do not permit electric appliances (such as a hair dryer, lamp, telephone, radio or television) within 1.5M of this hydro massage bath.
6. This unit must be connected to a circuit interrupter (GFCI) .Such a circuit breaker is provided by the installer and should be tested on a routine basis. To test the GFCI push the test button, the GFCI should interrupt the power. Push the RESET button, and the power should be restored. If the GFCI fails to operate in this manner, there is a ground current flowing, indicating the possibility of an electrical shock. Do not use this unit. Disconnect the unit and have the problem corrected by a qualified service representative before using.
7. Traction enhanced-textured bath bottom must remain clean to minimize slippage.
8. **Warning;** Risk of electrical shock. All pumps and heaters must be connected to a ground fault circuit interrupter (GFCI) protected outlets.
9. Avoid use of alcohol, drugs, or medication while using your bath.
10. Consult your physician before using the whirlpool/air system if you are pregnant and/or have heart conditions.
11. All units must be water tested before installation.

GETTING STARTED (1)

UNPACKING THE UNIT

1. Inspect the carton, if carton damage is noted: take a picture if possible, notify the deliverer and mail: sales@wibtrac.co.uk
2. NEVER LIFT THE BATH BY THE PLUMBING. Doing so can result in leaks, for which the installer is responsible.
3. Immediately inspect the unit for damage even if there is no carton damage. Once the unit is installed surface damages will be assumed to be installation related so it is important to report any at this point. Installers are responsible for damage that occurs once the unit is placed in its niche.
4. Inspect the plumbing for any loose fittings.
5. Remove all packaging material except for the protective plastic. This has been placed on the bath at the factory to eliminate abrasions from handling. This should only be removed at final clean up.

GETTING STARTED (2)

TESTING YOUR SAFETY BATH BEFORE INSTALLATION

1. All baths are 100% water tested at the factory and certified to be free of leaks. Transportation and man-handling may cause leaks. It is necessary to test the bath while there is access to all sides of the bath.
2. This unit should be both statically and operationally tested with water. It is best to test the unit outside by filling with a garden hose.
 - A. Place the bath on a completely flat surface in an area where it may be drained after testing.
 - B. Seal the drain (it can be sealed with tape for the test) and fill the bath three inches above the jets or to a normal level if it's a soaking bath.
 - C. Allow the water to stand in the bath for 10 minutes and then inspect all plumbing and seals for leaks.
 - D. Insure all jets are open and working (every hydro jet is adjustable for both flow rate and direction of flow, depending on the jet. The water flow is adjusted by either turning the outside ring or the nozzle clockwise or counter clockwise).

GETTING STARTED (3)

NOTE: If the pumps do not operate:

- A. Check the breaker to insure the power is on and the cable connecting the controls to the pump is attached.
- B. If an optional heater is present, check the indicator light on the heater to insure that power is present.

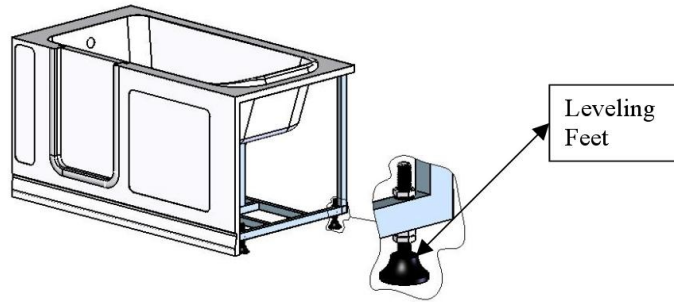
Do not run any pumps or heaters unless the bath is filled with water to the proper level. Damage due to dry running pumps is not covered by the warranty..

Failure to perform these tests before installation will make the installer liable for any future repair costs.

INSTALLATION

INSTALLATION PREPERATION

- 1 Check the floor area where the bath is to be installed.
 - A Clean area of any debris or rubbish.
 - B Use a 5 or 6-foot straight level and determine if the floor is level. If the floor is not level, adjust all 4 leveling feet to perfectly level the bath. Note: it is important that all 4 leveling feet are completely touching the floor and level for the door system to work properly.



2 Check to insure that the drain hole has been placed at the proper location. See spec sheets attached for your unit.

3 Insure that the proper electrical service has been installed at the pump location. See electrical requirements below.

ELECTRICAL REQUIREMENTS

Equipment utilized on these baths requires individual dedicated service for each product.

Each service must be a dedicated 20 amp, 220~240 volt service that is GFCI protected.

1. Hydro Jet Massage Systems require one 20 amp, 220~240 volt service that is GFCI protected.
2. Hydro Air Massage Systems require one 20 amp, 220 ~240volt service that is GFCI protected.
3. Dual Massage Systems require two dedicated electrical 20 amps, 220 ~240volt, GFCI circuits for the pump and blower.

IN LINE HEATER ALWAYS REQUIRES ITS OWN DEDICATED 20 AMP, 220~240VOLT GFCI PROTECTED CIRCUIT.

ELECTRICAL INSTALLATION

All electrical connections must be carried out by a certified electrician in accordance with the local electrical requirements and codes.

INSTALLATION PROCEDURES

WARNING: When installing jet massage baths, air massage baths, or dual massage baths, basic precautions should be followed, including the following:

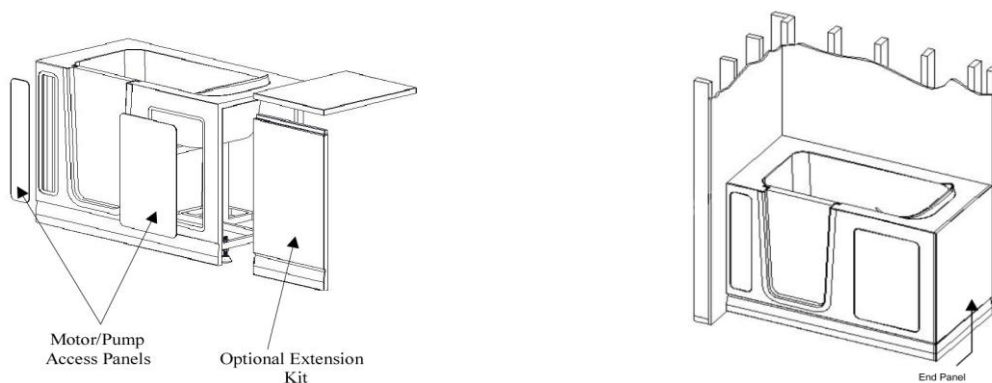
Danger: Risk of electrical shock. Connect only to a separate circuit protected by a ground fault circuit interrupter (GFCI)

Installation must provide access for servicing pump/ motor (all Baths come with an access panel for the pump/motor and tap).

1. Install bath waste according to instructions provided with fitting.
2. Install tap. If spout and supply lines are to be installed on deck of bath, mark the locations and drill pilot holes from the side of product. Using proper size hole saw, drill spout, hand shower and supply lines from side of the product.
3. Standard installation – After framing is complete, set product in place to check fit and make certain that the bath can be properly leveled. (Caution: if the walk in bath is not resting on all four leveling feet, water will not drain properly and may cause the door to leak).

Warning: Never allow the weight of the bath to be supported by wood support stringers and do not use tile flange.

4. Verify the product is completely level by checking bath surface and ensure all 4 leveling feet are touching the ground.
5. Electrical connection is made by simply plugging pump cord (shipped with cord and plug) into specified dedicated 220V, 20A, GFCI outlet.
6. After plumbing and electrical connections have been made the bath should be cleaned of dirt and debris.
7. Installation is not complete until the bath has been tested in it correct location.



OPERATION GUIDE

OPERATION GUIDE

- A. When the bath is full of water. Turn on the water pump and the air pump, there will be a picture display on the display on the display screen.
- B. When the water pump is working, push the heater button to turn on the heater. The working condition is determined by the pressure button and the temperature setting. There is a heater picture on the display screen when the heater is working.
- C. Setting temperature. Temperature can be set when the heater key is on. Temperature picture display window will flash when the temperature is set. Temperature can be adjusted from 20°C to 50°C. Usually 40°C is suitable.
- D. The strength of the air pump setting .The strength of the air pump can be set by adjusting the air pump up/down key. The strength of the air pump can be adjusted 0 to 15. Adjust the strength of the air pump cycle change key when the air pump is working and then the strength of the air pump will be changed from low to high and then from high to low by cycle.

Warning!

- A. Make sure the power wires are complying to the installation diagram before you turn the electrical system on.
- B. Do not turn on the Air pump, water pump and heater without water in the bath.
- C. Make sure the power supply is of sufficient load ability and has an earth/ground wire.
- D. Cut off power when dealing with the mutual inserts wires.

RUN CONDITON

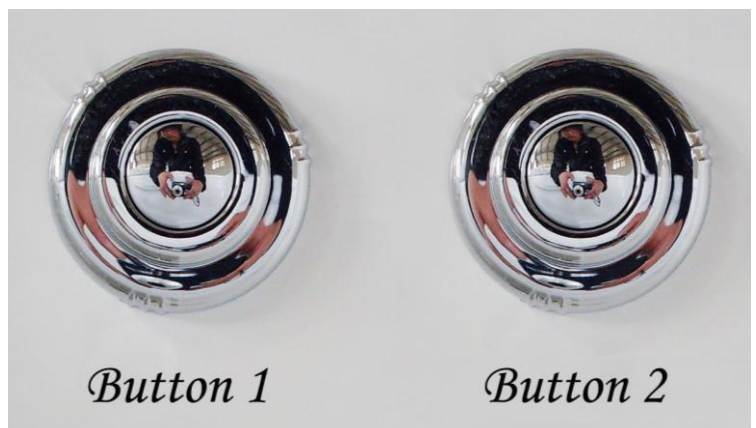
- A. Power: AC220V
- B. Water pump: AC220V
- C. Air pump: AC220V
- D. Heater: AC220V

PNEUMATIC CONTROLER

1. **Button One:** Turns the water jets and tee heater on and off;
2. **Button Two:** Turns in air spa system.

Instructions:

- 1st Press: The blower starts at maximum speed;
2nd Press: The blower starts at medium speed;
3rd Press: The blower starts at minimum speed;
4th Press: The blower stops.



Note: If you do not have a dual system you will only have 1 button on your unit.

WARRANTY

Limited Warranty Coverage

All items manufactured by WIBTRAC are warranted in accordance with the following warranty. This warranty is extended to the first purchaser and does not extend to products previously used as display models or products that have been modified or repaired by anyone else but WIBTRAC unless approved by WIBTRAC.

WIBTRAC provides a lifetime warranty on the door seal for the original owner. There is a 3 year limited warranty on the bath and fixtures.

Warranty Limitations

In the event of a defect in the material or workmanship of a product, all defective products will be repaired or replaced by WIBTRAC. WIBTRAC shall not be liable for the expense of removing defective products or installing replacement products or the expense of any allied components such as tile, marble, wall panels, ceilings etc.

No liability shall exist for incidental or consequential damages caused in whole or part by any defect in WIBTRAC products. No warranty, expressed or implied, including any warranty of merchantability or fitness for a particular purpose, shall apply after the warranty period described above. This warranty does not cover defects or damage caused by the common carrier or installer from, without limitation, any of the following: Careless handling, lifting whirlpools by the piping, modification of the product for any reason, improper installation (including installation not in accordance with instructions provided with the unit).

We would like to thank you for purchasing your Walk in Bath Trading Company product and we know you will enjoy many years of independent, fearless and enjoyable bathing.